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Main HACCP milestones – international arena

- International organizations such as ICMSF recommend broad application of HACCP for food safety
- Guidelines for the application of HACCP adopted by the 20th session of Codex in 1993
- Guidelines for the application of HACCP are included in the revised Code of International Practice - General Principles of Food Hygiene in 1997
- HACCP is firmly established and incorporated in food safety legislation in many countries including EU members and USA

Module 4.1 – History and Background to the HACCP System



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Table 1. HACCP Principles

Principle 1	Conduct a hazard analysis.
Principle 2	Determine the critical control points.
Principle 3	Establish critical limits.
Principle 4	Establish monitoring procedures.
Principle 5	Establish corrective actions.
Principle 6	Establish verification procedures.
Principle 7	Establish record-keeping and documentation procedures.

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Undercooked beef patties have been linked to disease from these pathogens.			
Determine likelihood of occurrence of potential hazard if not properly controlled.	E. coli O157:H7 is of very low probability and potential hazard if not properly controlled.	Product is made with liquid eggs which have been associated with past outbreaks of salmonellosis. Recent problems with Salmonella serotype Enteritidis in eggs cause increased concern. Probability of Salmonella in raw eggs cannot be ruled out. If not effectively controlled, some consumers are likely to be exposed to Salmonella from this food.	Product may be contaminated with S. aureus due to human handling during broiling of cooked chicken. Enterococcus capable of causing illness will only occur in S. aureus multiples to about 1,000,000/g. Operating procedures during broiling and subsequent freezing prevent growth of S. aureus, thus the potential for enterococci formation is very low.
Using information above, determine if this potential hazard is to be addressed in the HACCP plan.	The HACCP team decides that enteric pathogens are hazards for this product. Hazards must be addressed in the plan.	HACCP team determines that if the potential hazard is not properly controlled, consumption of product is likely to result in an unacceptable health risk. Hazard must be addressed in the plan.	The HACCP team determines that the potential for enterococci formation is very low. However, it is still desirable to keep the initial number of S. aureus organisms low. Employee practices that minimize contamination, rapid carbon dioxide freezing and handling instructions have been adequate to control this potential

HACCP – where are we now?

- Revised guidelines for the application of HACCP adopted by Codex 2003
- FAO/WHO is working on the elaboration of a document providing practical guidance on the application of HACCP in SLDs
- ISO TC 34 working on the elaboration of food safety management system incorporating HACCP

or physical factors can be controlled. The person responsible for monitoring should immediately report a process or product that does not comply with critical limits. CCP Decision Decision A sequence of questions to define if a checkpoint is a pCch. Description of food, its distribution, expected use and consumer. Similarly, the refrigeration of a precooked food to prevent hazardous microorganisms from multiply, or the adjustment of a food at a pH needed to prevent the toxin formation could also be PCC. Different facilities that prepare similar foods may differ in the identified hazards and the steps that are PCCs. This may be due to differences in the design of each installation, equipment, selection of ingredients, used processes, etc. The assignment of monitoring responsibility is an important consideration for each PCC. One aspect of the verification is evaluating if the HACCP system of the installation is functioning in accordance with the HACCP plan. A management commitment will indicate an awareness of HACCP benefits and costs and include the educational and training of employees. Monitor: To perform a planned sequence of observations or measurements to evaluate whether a CCP is under control and produce an accurate record for future use in verification. * Continue with the next step in the process. HACCP's generic plans can serve as utilize guides in the development of HACCP process and products; However, it is essential that the only conditions within each installation are considered during the development of all the HACCP plan components. APVENIX D EXAMPLES OF WAY The stages of hazard analysis are used to identify and evaluate hazards * Step of hazard analysis Frozen stage Pieces of cooked meat meat produced in a manufacturing plant product containing eggs Prepared for frozen frozen-frozen commercialized service, boned chicken for additional processing in stage 1 Determina DANGER HAZARDS Identification associated with product patagens of the product (ie. E. Are there aliginal protocols in the use of equipment for different products? This information will be useful during future criticsists and updates of Hazard analysis and HACCP plan. The distribution method must be described together with information about whether the food will be distributed frozen, refrigerated or at room temperature. Establish critical limits (principle 3) A critical limit is a maximum and / or minimum value to which a biological, chemical or physical parameter should be controlled in a CCP to avoid, eliminate or reduce at an acceptable level the appearance of A hazard of food security. Reception, storage and shipment: all raw materials and products must be stored under health conditions and adequate environmental conditions, such as temperature and humidity to ensure their traceability and recoverability of health and seasons: all raw materials and products must Be coded by batches and a system withdrawal instead so that traces and rapid and complete retreats can be performed when a product recovery is needed. The HACCP team determines that the entertainment formation potential is very low. A subsequent step in the process may be more effective in controlling a danger and may be the preferred CCP. In addition, the effects of the short term should be considered, as well as long-term exposure to the potential danger. The role of regulation and industry in HACCP was further described by NACMCF (1994) (3). In addition, cooking is the passage in the process in which the control can be applied to reduce the entiphery pathogens at an acceptable level. Severity is the severity of the consequences of exposure to danger. Ideally, monitoring must be continuous, which is possible with many types of physical and chemical methods. The records associated with the PCC monitoring. The monitor control measure is used because all dangers can not be prevented, but practically everyone can be controlled. Documentation of the adaptation of the HACCP plan of an expert with informed. Application C - Examples of questions that must be considered by performing a danger hazard analysis D - Examples of how the stages of hazard analysis are used to identify and evaluate the hazards of Application E - Example I of a Decision of the PCCP Application F - Example II of a tree Decision of the PCCP APVENDIX G - Examples of Verification Activities Appendix H - Examples of HACCP Records Executive Summary The National Advisory of Microbiological Food Criteria (Committee) brought together a Working Group of Analysis of Hazards and critical control points (HACCP) in 1995. Cooking Su oven temperature: ___ ° F hour; Heating and cooling rate (belt speed in FT / min): ___ ft / min Patty Grasbre: ___ en. The process of conducting a hazard analysis involves two stages. A critical limit is used to distinguish between safe and unsafe operating conditions into a CCP. Application C lists examples of questions that can be useful to consider when identifying potential hazards. Training and knowledge of individuals responsible for monitoring PCCS. Validation activities. The danger must be addressed in the plan. Is the equipment properly dimensioned for the volume of foods that will be processed? Examples of HACCP records are given in APENIDIX H. DISPRATION: Failure to meet a critical limit. Analysis provides a basis for determining PCCs in principle. 2. An example is the cooking of meat empanadas (Application B). Third, it provides written documentation for use in verification. It is the responsibility of the team to develop the HACCP plan. The HACCP plan and the person (s) responsible for managing and updating the HACCP plan. The role of regulatory agencies and industry in HACCP. In stage two of the hazard analysis, the HACCP team decides what potential hazards should be addressed in the HACCP Plan. The answers can be different for different Verify the flow diagram The HACCP equipment must perform a review on the operation site to verify the precision and integrity of the flowchart. The staff must receive materials and equipment. teams. To perform these tasks. Determine the critical control points (PCCS) A critical control point is defined as a step in which the control can be applied and it is essential to prevent or eliminate a hazard of food security or reduce it at an acceptable level. Therefore, corrective actions should include the following elements: (a) determine and correct the cause of non-compliance; (b) Determine the arrangement of a non-compatible product and (c) register the corrective actions that have been taken. The next step is to establish a plan that describes the individuals responsible for developing, implementing and maintaining the HACCP system. When it is not possible to monitor a CCP continuously, it is necessary to establish a frequency and monitoring procedure that are sufficiently reliable to indicate that the CCP is under control. Microbiological tests are rarely effective for monitoring due to their nature and problems that consume time ensuring detection of contaminants. An error in inadequate storage would lead to a microbiological food insecure? Coli's entrustless patagens have been associated with outbreaks of diseases transmitted by little cooked ground beef and cooking the synormal analysis summary could be presented in several different ways. An effective HACCP system requires little proof of final products, since enough validated safeguards are built in the process. The team is responsible for developing the initial plan and coordinating its implementation. For example, the temperature and the time for the programmed thermal process of the canned foods of low acid are continuously registered in the temperature recording graphics. However, some plans can use a unit operations approach. The team must be multidisciplinary and include From areas such as engineering, production, sanitation, quality guarantee and food microbiology. Many of these are patented. Training records for employees who are pertinent to the PCCS and HACCP Plan. An unsafe food may result if a process is not correctly controlled and a deviation occurs. Is there the possibility of contamination of the product with hazardous substances? for example, glass? The product is made with liquid eggs that have been associated with past outbreaks à €